

# Terms and Conditions

EFFECTIVE APRIL 1, 2023

## Design & Engineering

Design and Engineering are an integral part of Keilhauer's commitment to customer satisfaction. Keilhauer works with renowned Canadian, U.S. and European product designers who collaborate with a skilled in-house technical research and development team. Keilhauer manufactures all products in accordance with the BIFMA and ANSI requirements. CAL 133 fire retardance testing has been done on a number of products. Product specifications and information on testing results are available upon request.

## Dimensions

All dimensions noted herein are approximate and subject to slight deviation.

## Special Sizes

Keilhauer is prepared to address special size requirements. Please consult the factory with details. If the factory determines applicability of special requirements, a price quotation will be prepared.

## Care and Maintenance

Maintenance of textiles should include regular vacuuming to maintain appearance. For stains, please consult a professional cleaning service.

Leather upholstery should be dusted or wiped with a clean soft cloth dampened with water and a very mild liquid soap. For stains, please consult a professional leather cleaning service.

## Warranty

Keilhauer merchandise is warranted to be free from defects in material and workmanship as follows:

### Standard usage (single shift - 40 hours per week)

Desk, conference and task chairs	10 years
Lounge seating	10 years
Multi-purpose stacking chairs	10 years
Tables, shelves and carts	10 years
Textiles	1 year

### Heavy usage (above 40 hours per week):

Furniture	5 years
-----------	---------

### 24 hour usage:

Desk, conference, task and stacking chairs	5 years
--	---------

During this warranty period Keilhauer will repair or at its option replace, free of charge, such merchandise as shall prove to be defective. This warranty does not apply to damage resulting from accident, alteration, misuse, tampering, negligence, or abuse. Textiles, leathers, woods and powder coat finishes are not warranted as a result of nature, dye lot, exposure to light and aging as that is beyond Keilhauer's control.

Wood is a natural product that will have variations in grain, color, texture, scars or pattern within a single piece of furniture. There may be variation from one piece to the next depending on natural characteristics. All of our veneers are carefully selected for uniformity of color and grain, however Keilhauer makes no warranty with respect to matching of grain, textures, patterns, including an exact match to our wood samples. All other warranties (including any warranty of fitness whether by law, implied or expressed, or otherwise) are hereby excluded.

## Prices

Published prices are list, freight included. Canadian orders are payable in Canadian funds and are F.O.B. destination. United States orders are payable in United States funds and are F.O.B. destination. Prices do not include taxes or installation. Please see Freight.

## Terms

Net 30 days from date of invoice for accredited buyers. Interest on overdue accounts may be charged at the rate of two percent per month. The buyer will also be liable for reasonable collection costs and attorney fees.

## Credit

Credit may be established upon acceptance of satisfactory references. Keilhauer requires a bank reference with initial purchase order for new customers. A deposit on all first time orders is standard procedure. Established customers must provide a bank reference to increase current credit limit. Keilhauer may cancel or change credit terms at its discretion.

## Placing Orders

Product Name, Product Number, Quantity, Fabric, End User Information, Applicable Taxes, a Purchase Order Number, and authorized signature as well as any product specific options (as outlined in the Price List) including configuration drawings for products which include ganging, are required when placing an order.

Orders are to be submitted to:

Keilhauer  
1450 Birchmount Road  
Toronto, ON  
M1P 2E3  
or faxed to:  
1-866-513-1535  
or emailed to:  
customer.service@keilhauer.com

## Orders

Orders are accepted by issuance of Keilhauer's formal order acknowledgement and are subject to the terms and conditions as set forth herein and on the order acknowledgement; notwithstanding any variance from the terms and conditions set forth on buyers order forms.

Orders are to be submitted to:

Keilhauer  
1450 Birchmount Road  
Toronto, ON  
M1P 2E3  
or faxed to:  
1-866-513-1535  
or emailed to:  
customer.service@keilhauer.com

## Order Changes

Requests for changes to orders must be made in writing and are subject to approval and applicable cost.

## Cancellation

Orders may not be terminated without Keilhauer's consent. Cancellation cannot be accepted after fabric has been cut or after materials have been placed on order.

## Returns

No merchandise may be returned to Keilhauer without Keilhauer's consent. If returned by agreement, transportation must be prepaid. Call customer service first to receive a return goods authorization number (RGA). Product returned without an RGA will be declined.

## Casters

Dual wheel hooded carpet casters are standard on all Keilhauer office chairs. Soft-wheel casters can be specified for use on hardwood floors. Request on your order and add \$58 list per chair.

## Parts & Accessories

Orders for parts or accessories are to be submitted with a courier account number. Orders received without this information will ship COD.

## Delivery

Keilhauer is not liable for delay or failure to deliver due to strikes, lockouts or other labour difficulties, failure or delay at sources of supply, transportation difficulties, accidents, fire, war, riot, compliance with government regulations, acts of God or other causes of like or unlike nature beyond Keilhauer's control. Keilhauer makes every effort to meet required delivery dates and times, however we do not guarantee arrival times. Keilhauer will not pay any labour charges without Keilhauer's prior consent. Keilhauer does not reimburse for late arrival times.

## Freight

Freight is included, prepaid, to the dealer warehouse in Canada (10 provinces) and U.S.A. (48 contiguous states), on a dock-to-dock basis, using Keilhauer's carrier, unless advised otherwise by customer. Direct-to-site shipments must be discussed with Keilhauer to determine site accommodations, at which point additional charges may be applicable. Charges will apply to non-commercial, inside delivery, remote site, after hours deliveries, and all other extraordinary deliveries. Dock must be able to accommodate a 53-foot trailer. Minimum 4 hour delivery window required, within standard business hours of 9am to 5pm.

If customer requests a specific carrier, shipments will be made freight collect at customer's expense. Keilhauer carriers provide one free hour for offloading product, depending on the size of the order, after which waiting charges will apply and will be billed accordingly.

Due to the handling requirements of large table tops, the Syz collection of tables will always be crated and there will be a net upcharge for this crating (see page 129 for net upcharge by table top size). Please note some Syz table models have 2-piece tops. See model description for applicable models.

Please contact Keilhauer customer service department with all freight questions/quotes. Also see Prices.

## Storage

If customer will not accept delivery when goods are ready to ship in accordance with Keilhauer's order confirmation, Keilhauer reserves the right to transfer goods to storage at customer's risk and expense and deem such transfer as delivery for all purposes including invoicing and payment.

## Claims

Keilhauer is not responsible for damage suffered in transit or storage. Customer must examine merchandise upon receipt and note any obvious damage on carrier's delivery receipt. Any concealed damage must be reported to Keilhauer, in writing, within 7 business days. All packaging materials must be kept for inspection. Keilhauer reserves the right to send in an inspection agent to assess damage. Failure to make such claims shall constitute full acceptance of the merchandise.

## Packaging

As a standard Keilhauer blanket wraps large orders. If you require your order to be boxed, please contact your customer service representative for additional costs.

Due to the handling requirements of large table tops, the Syz collection of tables will always be crated and there will be a net upcharge for this crating (see page 129 for net upcharge by table top size).

# Product Information

EFFECTIVE APRIL 1, 2023

## Customer's Own Material (COM)

### Approval

Keilhauer reserves the right to reject COM fabrics that, in Keilhauer's opinion, are unsuitable. Once COM has been accepted Keilhauer assumes no responsibility for its overall appearance, performance, flammability, normal durability, color fastness or any other quality after upholstered on a Keilhauer product.

### Yardage Requirements

Yardage requirements, as shown in price list, are based on 54" width plain material. If fabric is less than 54" please apply the following additional yardages:  
49" - 53" add 10%  
44" - 48" add 15%  
Less than 44" please consult customer service for required yardage.

If fabric is 54" wide with repeat, please apply the following additional yardages:

Repeat 5" or under as noted in price list.  
Repeat over 5" - 12" add 10% to yardage required.  
Repeat over 12" - 20" add 15% to yardage required.  
Repeat over 20" - 25" add 20% to yardage required.  
Any repeat over 25" - Please consult customer service for required yardage.

Total yardage must be from one single continuous roll (full bolt size where applicable).

All textile rolls must be in the same dye lot. Keilhauer will not be responsible for dye lot differences.

Upholstery of all vinyls, artificial leathers and faux suede will be charged at COM price.

All stripes will be applied vertically unless customer specifies otherwise.

### Shipping Instructions

All COM fabrics should be shipped freight prepaid and tagged with Keilhauer's order acknowledgement number, customer name, address and purchase order number to:

Keilhauer  
1450 Birchmount Road  
Toronto, ON  
Canada M1P 2E3

Attach a sample of the COM fabric to the purchase order for easy identification.

For fabrics being shipped from the United States for U.S. customers, please mark bill of lading "Attention: Welke Customs Brokers/Keilhauer". To ensure quick clearance by our broker, a commercial invoice describing the goods (eg. 100% wool, etc.) and the value, should be attached to the bill of lading.

### Order Scheduling

COM orders are not scheduled for production until all fabrics for your order are received. The entire order, including non-COM products, will be held for COM arrival and scheduling unless Keilhauer is advised to split shipment.

## Customer's Own Leather (COL)

### Approval

Keilhauer reserves the right to reject COL's that, in Keilhauer's opinion, are unsuitable. Once COL has been accepted Keilhauer assumes no responsibility for its overall appearance, flammability, normal durability, color fastness or any other quality after upholstered on a Keilhauer product.

Keilhauer will not accept nor use any painted leather. A painted leather is described as any suede or full top grain leather which is not vat dyed with the same color through the entire hide. For COL square footage required, please note heading by individual product in price list. Where COL hide is less than 30 square feet per hide, please consult factory for COL requirements.

### Keilhauer Textiles

Keilhauer textiles and leathers are available for purchase on a cut yardage and square footage basis. All patterned textiles will be applied in the direction displayed on the textile card, unless the customer specifies otherwise. Please contact customer service or your sales contact for more information.

### Kura Textile

Kura is a piece-dyed product, colors will vary from batch to batch. Keilhauer cannot guarantee an exact color match. Textile memos should be used as a reference only, with the expectation of chane. For dye-lot samples, please contact customer service.

### Leather

The minimum order is a half hide. Exact footage requests cannot be met. Due to variable hide sizes, the shipping/billing quantity may differ from your order quantity. The customer is liable for a maximum of 10% overage from order quantity. Marks, scars, wrinkles, visible insect-bites, scars from healed wounds, creases, fat lines, and grain differences occurring naturally in leather are not covered by warranty.

### Flammability Standards

All Keilhauer upholstery, including textiles and leathers, as well as the foam used in our products, meet CAL 117 standards. Where product is required to meet other specific flammability codes, please see the CAL 133 information below.

### CAL 133

Keilhauer offers CAL 133 fire retardant certification and testing for a majority of products, textiles, and materials. Please consult the [CAL 133 Suitability Chart](#) to view all Keilhauer products and textiles which pass the CAL 133 testing standard. A NET upcharge of \$80 per yard for textiles and \$5 per sq. ft. for leather will be added to the total order price. Please contact our Customer Service team to understand if a specific COM can pass CAL 133 standards or will need to be sent for testing. For more information on CAL 133 and the requirements for your project, please reference our [CAL 133 information document](#).

### Seat Deck

Seat decks for all loose cushion styles are covered in double knit jersey.

## Textile & Leather Cards and Memos

For Keilhauer textile cards and memos, please send email to [textilememos@keilhauer.com](mailto:textilememos@keilhauer.com)

### Textile Suitability

Please see our textile suitability chart on pages 7 and 8 for product family suitability or contact Keilhauer Customer Service for model specific suitability information. Call 800-724-5665 or email [customer.service@keilhauer.com](mailto:customer.service@keilhauer.com).

### Wood Finishes

Keilhauer tables are available in standard finishes. All of our veneers are carefully selected for uniformity of color and grain, however, wood is a natural substance and minor variations may occur due to the unique nature of the material and may not be an exact match to our samples.

Wood is a natural product that will have variations in grain, color, texture, scars or pattern within a single piece of furniture. There may be variation from one piece to the next, depending on natural characteristics. Light finishes do not hide or mask these natural characteristics and it is important that the customer understand there will be variations from piece to piece. Other factors also affect color over time such as exposure to light. The finishes on tables may vary slightly from those on seating due to the natural characteristics of the wood. All of our veneers are carefully selected for uniformity of color and grain, however Keilhauer makes no warranty with respect to matching of grain, textures, patterns, including an exact match to our wood samples. All other warranties (including any warranty of fitness whether by law, implied or expressed, or otherwise are hereby excluded.

### Special Finishes (for Awla, Juxta & Syz, Tables)

Keilhauer will make every effort to accommodate special finish requests from our customers. These requests, when available, are subject to a \$250 net coloration charge plus a 5% net upcharge. Additional lead times may be required for these items. Special finish orders will not be acknowledged until the Special Finish is approved in writing and received at Keilhauer Customer Service.

### Power Configurations (for Syz and Juxta Tables)

Data & HDMI slots are available upon request and we can configure the 4 slots to your specifications. Please consult the factory if this is required. Additional lead times may be required for these special requests.

### Oversized Pieces (for Garner Sofa)

Note that Garner models that are 93" or wider are oversized pieces of furniture, and Keilhauer takes no responsibility for challenges during installation.

### Quick Ship (for 6C at Home)

6C at Home is available for quick ship as follows:  
1 to 5 units - Shipped in 5 business days  
6 to 10 units - Shipped in 7 business days  
Over 10 - Best possible date.

# Product Information

EFFECTIVE APRIL 1, 2023

## Desk/Conference/Task Chair Base Finishes:

### For Danforth, Elite and Respons

B01 - Black  
PA00 - Polished Aluminum  
B20 - Wood base (see product page for upcharge)

## Talk Table Standard Laminates:

LAM918 - Neutral White  
LAM932 - Antique White  
LAM929 - Oyster Gray  
LAM902 - Platinum  
LAM928 - Mouse  
LAM949 - White  
LAM909 - Black (also available on Awla, Juxta tables/  
tablets, Sip, Syz, & Visit tables)

## Awla, Juxta Tables/Tablets, Sip, Syz, Talk, Visit

### Standard Laminates:

LAM11 - Manitoba Maple*	LAM36 - Dove Gray*
LAM12 - Monticello Maple***	LAM37 - North Sea*
LAM13 - Fonthill Pear	LAM39 - Crisp Linen
LAM17 - Xanadu	LAM41 - Cosmic Strandz
LAM18 - Studio Teak	LAM42 - Vapor Strandz
LAM22 - Walnut Heights	LAM43 - Satin Stainless**
LAM31 - Designer White* ****	LAM84 - Biltmore Cherry*
LAM32 - Antique White* ****	LAM85 - Hampton Walnut*
LAM33 - Alabaster	LAM86 - Montana Walnut*
LAM34 - Haze	LAM87 - Cafelle*
LAM35 - Slate Gray*	LAM89 - Empire Mahogany*

\* Matte Finish

\*\* Excluding Juxta

\*\*\*Excluding Syz

\*\*\*\*Standard on Awla

Talk laminate edge detail is reversed bevel painted to match top

## Awla, Juxta Tables/Tablets, Sip, Syz, Talk, Visit

### Matte Laminates:

LAM61 - Bianco Kos	LAM68 - Grigio Bromo
LAM62 - Bianco Malé	LAM70 - Nero Ingo**
LAM63 - Grigio Efeso	LAM73 - Bronzo Doha
LAM66 - Castoro Ottawa	LAM74 - Piombo Doha
LAM67 - Grigio Londra*	

\*Black Edge Band Only

\*\*Option for Awla

## Tablets (for Juxta):

Tablet arm matches base. Tablet surface is either black urethane at no upcharge, Standard laminate for a \$300 upcharge, or Matte laminate for a \$345 upcharge (laminate option available for Juxta only).

## Veneers for Grand Seating & Tables:

M - Solid Maple with Clear Coat (must specify a stain)  
C - Solid Cherry with Clear Coat  
W - Solid Walnut with Clear Coat

Minor variations may occur in color, texture and grain due to the uniqueness of the wood. The furniture you receive may not match perfectly to your sample.

## Juxta & Syz Table Veneers:

OKN - Rift Cut Natural Oak  
OKG - Rift Cut Gray Oak  
OKB - Rift Cut Black Oak  
MAN - Natural Maple  
MAG - Golden Maple  
WAN - Natural Walnut  
WAD - Dark Walnut  
WAM - Mahogany (on Walnut)  
CHN - Natural Cherry  
CHM - Medium Cherry  
CHD - Dark Cherry  
CUS - Custom Stain (add \$250 net flat fee, plus 5% net)

## Trua Wood Veneers:

OKN - Rift Cut Natural Oak  
WAN - Natural Walnut

## Awla Table Top/Legs, Collo, Ponder, Sip & Visit

### Ash Wood Leg Stains:

AHM - Midnight	AHC - Chartreuse
AHS - Snow	AHG - Dark Gray
AHB - Blue	AHF - Fog
AHP - Pink	AHN - Natural Ash
AHY - Yellow	AHW - Walnut on Ash

Minor variations may occur in color, texture and grain due to the uniqueness of the wood. The furniture you receive may not match perfectly to your sample.

## Wood Stains (maple veneer only):

W21 - Natural Maple  
W22 - Natural Cherry  
W23 - Medium Cherry  
W24 - Dark Cherry  
W25 - Walnut  
W26 - Mahogany  
W27 - Solid Black  
W28 - Black Stain  
W30 - Honey  
W20 - Custom color (on Maple Veneer only)  
Keilhauer will match to the finish you require. No upcharge. Send us a sample of the color or wood stain required with your order. There is an upcharge for high gloss lacquer finishes. Please note that the lead times from the factory will be based on receipt of the sample stain, not the order date or COM receipt date.

Minor variations may occur in color, texture and grain due to the uniqueness of the wood. The furniture you receive may not match perfectly to your sample.

## Turn Table Colors:

TNO - Natural Oiled  
TNN - Natural Clear Coat  
TN70 - Soft White  
TN71 - Spring Leaf  
TN72 - Burnt Orange  
TN73 - Red  
TN74 - Blue  
TN75 - Black

## Leg/Frame Finishes:

Chrome  
Matte Chrome  
PA00 - Polished Aluminum  
PN00 - Nickel Plate

## Powders:

PC00 - Nickel  
PC01 - Onyx  
PC05 - Shale  
PC21 - Matte Black (Loon)  
PC22 - Matte White (Also, Chips, Trua)  
PC23 - Dark Gray  
PC24 - Warm Gray  
PC25 - White  
PC26 - Black (Satin) (Aesync, Syz)  
PC27 - Bronze

There may be minor color variations between the sample chip and furniture received.

## Boxcar Table Glass Colors:

Clear  
Smoke

## Juxta & Syz Quartz Colors:

BLZ - Blizzard (white)  
RVN - Raven (black)

## Felt Finishes

F01 - Silver  
F02 - Titanium  
F03 - Charcoal  
F04 - Stone

Material imperfections may occur due to the natural characteristics of the PET felt fibre. There may be minor color variations between the sample and furniture received.

## Standard Solid Plastic Colors:

<b>Aesync</b>	<b>Also</b>
14 - Warm Gray	02 - Spring
15 - Black	09 - Silver
23 - Dark Gray	11 - Teal
	12 - Steel Blue
	13 - Titanium
	14 - Warm Gray
	15 - Black
	17 - Wet Sand

## 6C

14 - Warm Gray  
15 - Black

## Loon

02 - Spring  
12 - Steel Blue  
13 - Titanium  
14 - Warm Gray  
15 - Black  
16 - White  
17 - Wet Sand  
19 - Orange  
25 - Red

## Trua

06 - Dusk  
08 - Pearl  
09 - Silver  
11 - Teal  
12 - Steel Blue  
13 - Titanium  
14 - Warm Gray  
15 - Black  
16 - White  
17 - Wet Sand  
24 - Moss  
25 - Red

## Standard Translucent Plastic Colors:

### Also

30 - Frost  
32 - Soft Black  
33 - Navy  
37 - Ocean  
39 - Soft Yellow  
41 - Earth  
50 - Lime  
52 - Tomato

## Color Stable (excluding 6C, Aesync, and Collo)

This represents all of the Keilhauer stacking chair colors available. Standard color offerings are shown under each individual product. If a color is not shown as a standard offering, there is a minimum order of 125 chairs. Please contact your sales representative for exceptions due to available inventory.

## Solids:

01 - Sun	10 - Pale Green	18 - Yellow
02 - Spring	11 - Teal	19 - Orange
03 - Grass	12 - Steel Blue	20 - Espresso
04 - Sky	13 - Titanium	21 - Turquoise
05 - Crocus	14 - Warm Gray	22 - Magenta
06 - Dusk	15 - Black	23 - Dark Gray
08 - Pearl	16 - White	24 - Moss
09 - Silver	17 - Wet Sand	25 - Red

## Transluents (only available for Also):

30 - Frost	41 - Earth
32 - Soft Black	42 - Raspberry
33 - Navy	44 - Grape
34 - Lilac	46 - Blueberry
35 - Lavender	48 - Turquoise
36 - Soft Plum	50 - Lime
37 - Ocean	52 - Tomato
38 - Celery	54 - Orange
39 - Soft Yellow	56 - Soft Spring
40 - Cantaloupe	

## Doko Plastic Colors:

70 - Black	76 - Clover
71 - Maraschino	78 - Valencia
72 - Fuchsia	79 - Plum
73 - Sunflower	80 - Biscuit
74 - Storm	82 - Pepper
75 - Blue Jay	

There may be minor color variations between the sample chip and furniture received.

# Suitability Chart for Keilhauer Textiles

This chart specifies whether a textile is suitable for an entire product family. To find out model compatibility within the family please contact customer service.

- Textile is suitable
- Textile is not suitable

	Acoya	Allegra	Berkshire	Bijou	Brisa	California	Cordillera	District - 5	Emerson	Flannella	Hatch	Haven	Kura	Lavoro	Merkat	Momo	Nova	Oona	Platto	Sguig	Sierra	Sustain	Town	Ultraleather Pro	Vicolo	Velvety	Wyoming	
141	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	
6C	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Aesync	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Also	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Boxcar	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Branden	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Buncha	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Cahoots	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Collo	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Coy	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●	●
Cona	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Dally	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Danber	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Danforth	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Doko	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Doon	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Eglinton	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Ellaby	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●	●
Electric	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Elite	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Epix	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●	●
Filo	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Flit	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Forsi	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Foryu	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Garner	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Grand	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
GSD	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Jumble	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●
Junior	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●

# Suitability Chart for Keilhauer Textiles

This chart specifies whether a textile is suitable for an entire product family. To find out model compatibility within the family please contact customer service.

- Textile is suitable
- Textile is not suitable

	Acoya	Allegra	Berkshire	Bijou	Brisa	California	Cordillera	District - 5	Emerson	Flannella	Hatch	Haven	Kura	Lavoro	Merkat	Momo	Nova	Oona	Piatto	Sguig	Sierra	Sustain	Town	Ultraleather Pro	Vicolo	Velvety	Wyoming
Juxta	●	●	●	●	●	●	○	●	●	●	●	●	○	●	●	●	●	●	○	○	●	●	●	●	●	●	●
KM-Tuxedo	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Loon	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Lull	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Meander	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Melete	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Neesh	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Opt	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Orign	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Oro	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Pact	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Parlez	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Plunk	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Ponder	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●
Rove	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Reeve	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Respons	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Setle	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Sguig	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Simple	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Sky Stool	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Swav	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Swurve Channel	○	○	○	○	○	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Swurve Mesh	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Symm	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Talk	●	●	●	●	●	●	○	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Tom	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Trua	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Unity	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Vagabond	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Vanilla	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Verge	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Visit	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	●	●	●	●	●	●	●
Wunder	●	●	●	●	●	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●

## Materials and Components Table - Desk, Conference, Task Chairs

Possible Components	6C	AESYNC	COLLO	CONA	DANFORTH	ELITE	FILO	JUNIOR
Back	Nylon mesh	Polyester mesh	N/A	N/A	N/A	N/A	Polyester mesh	N/A
Seat	Nylon mesh	N/A	N/A	N/A	N/A	N/A	Polyester mesh	N/A
Upholstered Back	N/A	Polyurethane foam, plastic	Engineered plywood base with molded rigid and flexible polyurethane foam	Fiberglass reinforced plastic with molded rigid and flexible polyurethane	Molded high density rigid and flexible polyurethane foam	Molded high density rigid and flexible polyurethane foam	N/A	Molded flexible polyurethane foam over plastic
Upholstered Seat	Polyurethane, wood	Polyurethane foam, plastic	Engineered plywood base with molded rigid and flexible polyurethane foam	Fiberglass reinforced plastic with molded rigid and flexible polyurethane	Steel, molded high density rigid and flexible polyurethane	Engineered plywood base with molded rigid and flexible polyurethane foam	Plastic, polyurethane foam	Molded flexible polyurethane foam over plastic
Frame	Glass- filled Nylon	Plastic	Steel	Fiberglass reinforced plastic with molded rigid and flexible polyurethane	Steel	Steel	Aluminum	Reinforced plastic
Foam	Polyurethane	Polyurethane foam	Polyurethane foam	Polyurethane foam	Polyurethane foam	Polyurethane	Polyurethane	Polyurethane
Arms	Glass- filled Nylon	Plastic, aluminum	N/A	N/A	Steel with polyurethane foam	Polyurethane foam with steel	Plastic	Reinforced plastic
Arm Caps	Polyurethane, steel	Plastic, textile, leather, vinyl	N/A	N/A	N/A	N/A	N/A	N/A
Mechanism/Cylinder	Steel, polyacetal, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber
Base	Nylon or aluminum	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Aluminum or plastic	Plastic, metal
Casters	Steel, polypropylene	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal

### Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

# Materials and Components Table - Desk, Conference, Task Chairs

Possible Components	ORIGN	REEVE	RESPONS	SGUIG	SIMPLE	TOM	UNITY	VANILLA
Back	N/A	N/A	N/A	N/A	Polyester mesh	N/A	N/A	N/A
Seat	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Upholstered Back	Steel with flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Plastic, molded flexible polyurethane foam	Plastic, molded flexible polyurethane foam	Molded flexible polyurethane foam over plastic	Molded flexible polyurethane foam over plastic	Engineered plywood with molded rigid and flexible polyurethane foam
Upholstered Seat	Plastic with flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Steel, molded rigid and flexible polyurethane foam	Polypropylene, molded flexible polyurethane	Steel, molded flexible polyurethane foam	Molded flexible polyurethane foam over plastic	Molded flexible polyurethane foam over plastic	Engineered plywood with molded rigid and flexible polyurethane foam
Frame	Steel	Tubular steel	Steel	Glass reinforced nylon	Plastic	Reinforced plastic	Steel	Steel
Foam	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
Arms	Aluminum	Urethane or aluminum	Polyurethane foam, steel	Urethane	Plastic, polyurethane foam	Reinforced plastic or urethane with steel insert	Urethane with steel insert	Urethane or cast aluminum
Arm Caps	Urethane	N/A	N/A	N/A	N/A	N/A	Urethane with steel insert	Polyurethane molded foam with steel insert
Mechanism/Cylinder	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber	Steel, plastic, rubber
Base	Aluminum or plastic	Aluminum or plastic	Nylon base and/or wood caps	Reinforced plastic or aluminum	Reinforced plastic	Reinforced plastic base and/or wood caps	Aluminum or reinforced plastic	Aluminum or reinforced plastic
Casters	Steel, plastic	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal	Plastic, metal

**Construction Details**

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Stools

Possible Components	6C	AESYNC	ALSO	CAHOOTS	EPIX	FLIT
Back	Nylon mesh	N/A	Plastic	N/A	Polypropylene or 1500gr with 70% BICO Fiber PET Felt	Polyester mesh over plastic
Seat	Nylon mesh	N/A	Plastic	N/A	Polypropylene or 1500gr with 70% BICO Fiber PET Felt	Plastic
Upholstered Back	N/A	Polyurethane foam, plastic	Plastic with molded high-density polyurethane foam	N/A	N/A	N/A
Upholstered Seat	Polyurethane, wood	Polyurethane foam, plastic	Plastic with molded high-density polyurethane foam	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Thermoplastic standard blend used is 50% consumer and 50% post industrial PP/PE and CFC Free Polyurethane Flex Foam	Plastic with high density polyurethane foam
Frame	Glass- filled Nylon	Plastic	Steel	Hardwood or rigid foam with glass reinforcement or steel	Cast Aluminum ADC12	Steel
Foam	Polyurethane	Polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	CFC Free Polyurethane Flex Foam	High density CFC-free polyurethane foam
Legs/Base	Nylon or aluminum	Aluminum or plastic	Steel	Steel or aluminum	AISI 1020 Cold Rolled Steel	Steel
Arms	Glass- filled Nylon	Plastic, aluminum	Steel	N/A	Cast Aluminum ADC12	Steel
Arm Caps	Polyurethane, steel	Plastic, textile, leather, vinyl	N/A	N/A	N/A	Polyurethane or wood
Tablet	N/A	N/A	Plastic laminated MDF	N/A	N/A	N/A
Mechanism/ Cylinder	Steel, polyacetal, rubber	Steel, plastic, rubber	N/A	N/A	N/A	N/A
Glides/Casters	Steel, polypropylene	Plastic, meta	Plastic	Plastic	Plastics	Plastic

## Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Stools

Possible Components	JUNIOR	JUXTA	LOON	SIMPLE
Back	N/A	N/A	Plastic	Polyester mesh
Seat	N/A	N/A	Plastic	N/A
Upholstered Back	Molded flexible polyurethane foam over plastic	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	Plastic, molded flexible polyurethane foam
Upholstered Seat	Molded flexible polyurethane foam over plastic	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	Plastic, molded flexible polyurethane foam
Frame	Reinforced plastic	Steel	Steel	Plastic
Foam	Polyurethane	Overmolded polyurethane foam	High-density CFC-free polyurethane foam	Polyurethane
Legs/Base	Plastic, metal	Star Base: aluminum, steel. 4-Leg/Sled: steel	Steel	Reinforced plastic
Arms	Reinforced plastic	N/A	Plastic	Plastic, polyurethane foam
Arm Caps	N/A	N/A	N/A	N/A
Tablet	N/A	Steel plate with overmolded polyurethane or MDF with laminate	Plastic laminated MDF	N/A
Mechanism/Cylinder	Steel, plastic, rubber	N/A	N/A	Steel, plastic, rubber
Glides/Casters	Plastic, metal	4-star glides K-resin 5-star casters plastic, metal	Plastic	Plastic, metal

## Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Stools

Possible Components	SIP	SKY STOOL	TOM	TRUA	WUNDER
Back	N/A	N/A	N/A	Glass-filled polypropylene or wood	CFC free polyurethane flex foam
Seat	Wood	Wood, polyurethane foam, silicone rubber	N/A	Glass-filled polypropylene or wood	Rigid foam insert with CFC free polyurethane flex foam
Upholstered Back	N/A	Molded rigid foam, fiber glass inlay	Molded flexible polyurethane foam over plastic	N/A	N/A
Upholstered Seat	N/A	Wood, polyurethane foam, urethane foam	Molded flexible polyurethane foam over plastic	N/A	Rigid foam insert with CFC free polyurethane flex foam
Frame	Nylon	N/A	Reinforced plastic	Steel, nylon	AISI 1018 steel and engineered plywood
Foam	N/A	Molded rigid foam, urethane/polyurethane foam	Polyurethane	N/A	Over molded CFC free polyurethane foam
Legs/Base	Wood	Nylon or aluminum	Reinforced plastic base and/or wood caps	Steel	Hardwood (walnut or ash)
Arms	N/A	N/A	Reinforced plastic or urethane with steel insert	Steel, aluminum	N/A
Arm Caps	N/A	N/A	N/A	N/A	N/A
Tablet	N/A	Aluminum, steel, urethane	N/A	N/A	N/A
Mechanism/Cylinder	N/A	Steel, plastic, rubber	Steel, plastic, rubber	N/A	N/A
Glides/Casters	K-resin	Plastic, metal	Plastic, metal	Sled: Polycarbonite 4-Leg: K-resin	Nylon nail glide

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Side & Stacking

Possible Components	ALSO	BRANDEN	BUNCHA	CAHOOTS	COLLO
Back	Plastic	N/A	N/A	N/A	N/A
Seat	Plastic	N/A	N/A	N/A	N/A
Upholstered Back	Plastic with molded high-density polyurethane foam	Hardwood with molded high-density polyurethane foam	Steel with molded highdensity polyurethane (PUR-HD) foam	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Engineered plywood molded with polyurethane foam
Upholstered Seat	Plastic with molded high-density polyurethane foam	Hardwood with molded high-density polyurethane foam	Plastic (PP) overmolded with polyurethane (PUR) foam, attached to plastic seat pan	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Engineered plywood molded with polyurethane foam
Seat Decking	N/A	Woven rubber	N/A	Mingle: woven rubber	N/A
Frame	Steel	Hardwood	Aluminum	Hardwood or rigid foam with glass reinforcement or steel	Steel
Foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane (PUR-HD) foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam
Legs	Steel	Steel	Aluminum	Steel or aluminum	Steel, wood
Arms	Steel	Molded high-density polyurethane foam	Steel with molded highdensity polyurethane (PUR-HD) foam	Steel with overmolded foam or engineered plywood with high-density polyurethane foam	Engineered plywood molded with polyurethane foam
Arm Caps	N/A	N/A	N/A	N/A	N/A
Tablet	Plastic laminated MDF	N/A	Laminated MDF	N/A	N/A
Glides/Casters	Plastic	Zinc	Plastic (PUR, PP) and Steel	Plastic	Plastic

**Construction Details**

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

# Materials and Components Table - Side & Stacking

Possible Components	EPIX	FILO	FLIT	JUXTA	LOON	REEVE
Back	Polypropylene or 1500gr with 70% BICO Fiber PET Felt	Polyester	Polyester mesh over plastic	N/A	Plastic	N/A
Seat	Polypropylene or 1500gr with 70% BICO Fiber PET Felt	Polyester	Plastic	N/A	Plastic	N/A
Upholstered Back	N/A	Plastic with high density polyurethane foam	Plastic with high density polyurethane foam	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	Steel, high-density polyurethane foam
Upholstered Seat	Thermoplastic standard blend used is 50% consumer and 50% post industrial PP/PE and CFC Free Polyurethane Flex Foam	Plastic with high density polyurethane foam	N/A	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Plastic with high-density polyurethane foam	Steel, high-density polyurethane foam
Frame	Cast Aluminum ADC12	Aluminum	Steel	Steel	Steel	Steel
Foam	CFC Free Polyurethane Flex Foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam
Legs	AISI 1020 Cold Rolled Steel	Aluminum	Steel	Star Base: aluminum, steel. 4-Leg/Sled: steel	Steel	Steel, reinforced plastic or aluminum
Arms	Cast Aluminum ADC12	Plastic	Steel	Reinforced rigid polyurethane, overmolded with flexible polyurethane	Plastic	Aluminum
Arm Caps	N/A	Plastic	Polyurethane or wood	N/A	N/A	Urethane, leather
Tablet	N/A	N/A	N/A	Steel plate with overmolded polyurethane or MDF with laminate	Plastic laminated MDF	N/A
Glides/Casters	Plastics	Plastic	Plastic	Plastic	Plastic	Polyurethane

**Construction Details**

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Side &amp; Stacking

Possible Components	ROVE	SIMPLE	STACT	TRUA	WUNDER
Back	N/A	Polyester	Plastic (PP-GF15)	Glass-filled polypropylene	CFC free polyurethane flex foam
Seat	N/A	N/A	Engineered plywood or Plastic (PP-GF15)	Glass-filled polypropylene	Rigid foam insert with CFC free polyurethane flex foam
Upholstered Back	Rigid polyurethane overmold with flexible polyurethane	Steel with high-density polyurethane foam	N/A	N/A	N/A
Upholstered Seat	Rigid polyurethane overmold with flexible polyurethane	Reinforced plastic, with high-density polyurethane foam	Plastic (PP-GF15) overmolded with polyurethane (PUR) foam, attached to plastic seat pan (PAGF30)	N/A	Rigid foam insert with CFC free polyurethane flex foam
Frame	N/A	Reinforced plastic	Steel	Steel, nylon	AISI 1018 steel and engineered plywood
Foam	High-density CFC-free polyurethane foam	High-density CFC-free polyurethane foam	Steel	N/A	Over molded CFC free polyurethane foam
Legs	Metal tube	Steel	Steel	Steel	Hardwood (walnut or ash) or polished aluminum 6061
Arms	N/A	Steel, plastic	Plastic (PA-GF30)	Steel, aluminum	N/A
Arm Caps	N/A	Urethane	N/A	N/A	N/A
Tablet	N/A	N/A	N/A	N/A	N/A
Glides/Casters	Pastic	N/A	K-resin	Sled: Polycarbonate 4-Leg: K-resin	Nylon nail

## Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Lounge

Possible Components	141	BOXCAR	BRANDEN	CELIA
Upholstered Back	Plywood with polyurethane foam	Engineered plywood with high-density polyurethane foam	Engineered plywood with high-density polyurethane foam	Rigid and flexible polyurethane foam
Upholstered Seat	Plywood with high-density CFC-free polyurethane foam	Engineered plywood with high-density polyurethane foam	Engineered plywood with high-density polyurethane foam	Rigid and flexible polyurethane foam
Frame	Plywood	Engineered plywood	Engineered plywood	Steel
Seat Decking	N/A	Woven rubber	Woven rubber	N/A
Glides	Nylon	Plastic	Zinc	Plastic
Arms/Arm Caps	N/A	N/A	N/A	N/A
Tablet/Table	N/A	N/A	N/A	N/A
Legs	Solid ash or walnut	Steel	Steel	Steel

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Lounge

Possible Components	COY	DANBER	DOKO	DOON
Upholstered Back	Rigid polyurethane overmolded with flexible polyurethane	Back: Steel and plywood overmolded with cut polyurethane (PUR) foam Cushions: Polyester (PEST)	N/A	Engineered plywood with high-density polyurethane foam
Upholstered Seat	Rigid polyurethane overmolded with flexible polyurethane	Plywood overmolded with cut polyurethane (PUR) foam	Plywood overmolded with foam	Engineered plywood with high-density polyurethane foam
Frame	Rigid foam	Plywood, Steel	Linear medium density polyethelene	Engineered plywood, steel
Seat Decking	N/A	Plywood	N/A	Woven rubber
Glides	Nylon	N/A	Active Bottom: Glass filled nylon Perch/Pouf Bottom: Plastic	Plastic
Arms/Arm Caps	N/A	Steel and plywood overmolded with flexible polyurethane (PUR)	N/A	N/A
Tablet/Table	N/A	Laminated/veneered MDF, or quartz	N/A	N/A
Legs	Solid ash or walnut	Aluminum	N/A	Steel

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Lounge

Possible Components	EGLINTON	ELLABY	GARNER	GRAND
Upholstered Back	Hardwood with high-density polyurethane foam	Back: Rigid polyurethane (PUR), steel, and plywood overmolded with flexible polyurethane (PUR)6 Cushions: Plywood with cut polyurethane (PUR) foam	Engineered plywood with high density polyurethane (PUR-HD) foam2	Hardwood with high-density polyurethane foam
Upholstered Seat	Hardwood with high-density polyurethane foam	Back: Rigid polyurethane (PUR), steel, and plywood overmolded with flexible polyurethane (PUR)6 Cushions: Plywood with cut polyurethane (PUR) foam	Engineered plywood with high density polyurethane (PUR-HD) foam	Hardwood with high-density polyurethane foam
Frame	Hardwood	Rigid polyurethane (PUR) with steel	Aluminum	Hardwood
Seat Decking	Woven rubber	N/A	N/A	Woven rubber
Glides	N/A	Nylon	Plastic	Plastic
Arms/Arm Caps	N/A	Rigid polyurethane (PUR) overmolded with flexible polyurethane (PUR)	Engineered plywood with high density polyurethane (PUR-HD) foam2	N/A
Tablet/Table	Steel with overmolded polyurethane	N/A	Laminated/veneered MDF, or quartz	N/A
Legs	Aluminum	Solid ash or walnut wood	Aluminum	Steel or wood puck

**Construction Details**

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Lounge

Possible Components	JUMBLE	JUXTA	K-MODERN	LO	LUNO	MEANDER
Upholstered Back	Engineered plywood with high-density polyurethane foam	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Engineered plywood with high-density polyurethane foam	N/A	Molded foam, reinforced rigid polyurethane foam	Plywood, viscosoft foam
Upholstered Seat	Engineered plywood with high-density polyurethane foam	Reinforced rigid polyurethane foam, overmolded with flexible polyurethane foam	Engineered plywood with high-density polyurethane foam	Rigid polyurethane foam with down cushion	Molded foam, reinforced rigid polyurethane foam	Plywood, viscosoft foam
Frame	Engineered plywood, aluminum	Steel	Engineered plywood	Steel	Reinforced rigid polyurethane foam, aluminum, steel	Plywood, steel, iron
Seat Decking	N/A	N/A	Woven rubber	N/A	N/A	N/A
Glides	Plastic	Plastic	Steel tacks on wood legs	Pastic	N/A	N/A
Arms/ Arm Caps	N/A	Reinforced rigid polyurethane, overmolded with flexible polyurethane	N/A	N/A	N/A	N/A
Tablet/Table	Painted MDF	Steel plate with overmolded polyurethane or MDF with laminate	N/A	N/A	N/A	N/A
Legs	N/A	Star Base: aluminum, steel. 4-Leg/Sled: steel	Steel or wood	Steel	Solid wood, wood veneer or steel	Steel

### Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Lounge

Possible Components	OPT	ORO	PARLEZ	PLUNK	PONDER
Upholstered Back	Rigid polyurethane overmolded with flexible polyurethane	Rigid polyurethane overmolded with flexible polyurethane	Plywood with high-density polyurethane foam	N/A	Rigid Polyurethane overmolded with flexible polyurethane
Upholstered Seat	Rigid polyurethane overmolded with flexible polyurethane	Rigid polyurethane overmolded with flexible polyurethane	Plywood with high-density polyurethane foam	Plywood with polyurethane foam	Rigid Polyurethane overmolded with flexible polyurethane
Frame	N/A	Steel	Steel	Plywood	N/A
Seat Decking	N/A	N/A	N/A	N/A	N/A
Glides	Nylon	Nylon	K-resin	N/A	Nylon
Arm/Arm Caps	N/A	Solid ash or walnut	N/A	N/A	N/A
Tablet/Table	N/A	N/A	Quartz, laminate or veneer	N/A	N/A
Legs	Solid ash or walnut	Solid ash or walnut	Aluminum	N/A	4-Leg: Wood 4-Star Base: Steel, Aluminum Sted Base: Steel

**Construction Details**

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Lounge

Possible Components	TALK	VERGE	VISIT	WUNDER
Upholstered Back	Steel, engineered plywood with high-density polyurethane foam	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Bench: Plywood, polyurethane foam Sofa: Steel overmolded with polyurethane, plywood	Engineered plywood insert with CFC free polyurethane flex foam
Upholstered Seat	Steel, engineered plywood with high-density polyurethane foam	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Bench: Plywood, polyurethane foam Sofa: Steel overmolded with polyurethane, plywood	Engineered plywood insert with CFC free polyurethane flex foam
Frame	Steel, engineered plywood base	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Steel	AISI 1018 steel, engineered plywood and rigid foam
Seat Decking	N/A	N/A	N/A	N/A
Glides	Plastic	Nylon	Nylon	Nylon nail or casters
Arm/Arm Caps	N/A	Rigid polyurethane (PUR) with fiberglass inlay, molded over with flexible polyurethane (PUR)	Bench: Plywood with cut polyurethane foam	N/A
Tablet/Table	N/A	N/A	Lamimated MDF	N/A
Legs	Steel	Solid ash or walnut Aluminum	Solid Ash Wood	Hardwood

Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Tables

Possible Components	AWLA	BLOC	BOXCAR	BOXCAR	BRANDEN	CAHOOTS
Table Top	Plastic laminated/ wood veneered MDF	Solid laminate	Tempered glass top	Steel plate with polished chrome	Tempered glass top	Anodized aluminum
Base Material	Wood veneered MDF, steel, aluminum	Metal	Steel	Steel	Steel	Steel
Power Option	Plastic, rubber	N/A	N/A	N/A	N/A	N/A
Glides	Polyethylene	N/A	Plastic	Plastic	Zinc	N/A
Casters	N/A	N/A	N/A	N/A	N/A	N/A
Ganging	N/A	N/A	N/A	N/A	N/A	N/A
Mechanism	N/A	N/A	N/A	N/A	N/A	N/A

Possible Components	CANAL	EPIX	GEOMETRY	GEOMETRY	GRAND
Table Top	Quartz or tempered glass	Laminated/Veneer 3/4" Thick MDF	Solid ash, walnut or laminate	Solid ash, walnut or laminate	Wood veneered MDF
Base Material	Steel	Cast Aluminum - ADC12	Solid ash or walnut	Metal	Steel or wood
Power Option	N/A	Aluminum, Plastic (PC), rubber	N/A	N/A	N/A
Glides	Plastic	Plastic	N/A	N/A	N/A
Casters	N/A	Plastic	N/A	N/A	N/A
Ganging	N/A	Plastic	N/A	N/A	N/A
Mechanism	N/A	N/A	N/A	N/A	N/A

### Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.

## Materials and Components Table - Tables

Possible Components	JUMBLE	JUXTA	SIP	STIX
Table Top	Painted MDF, wood	Plastic laminated/wood veneered MDF or solid quartz	Plastic laminated MDF	Solid ash or walnut
Base Material	Aluminum	Aluminum, steel	Steel, Solid Ash Wood	Solid ash or walnut
Power Option	N/A	Aluminum, plastic, rubber	N/A	N/A
Glides	Plastic	Nylon with an over molded steel bolt	N/A	Cork
Casters	N/A	N/A	N/A	N/A
Ganging	Aluminum, plastic	N/A	N/A	N/A
Mechanism	N/A	N/A	N/A	N/A

Possible Components	SYZ	TALK	TURN	VISIT	WUNDER
Table Top	Plastic laminated/wood veneered MDF or solid quartz	Laminate over MDF	Solid wood	Plastic laminated MDF	Hardwood
Base Material	Aluminum	Steel	Solid wood	N/A	Hardwood
Power Option	Aluminum, plastic, rubber	N/A	N/A	Aluminum, plastic, rubber	N/A
Glides	Plastic with metal insert	Plastic	N/A	N/A	Nylon nails
Casters	N/A	N/A	N/A	N/A	N/A
Ganging	N/A	N/A	N/A	Steel	N/A
Mechanism	N/A	N/A	N/A	N/A	N/A

### Construction Details

All foam used in Keilhauer's upholstered products is high-density, CFC-free, polyurethane, and meets CAL 117 requirements.