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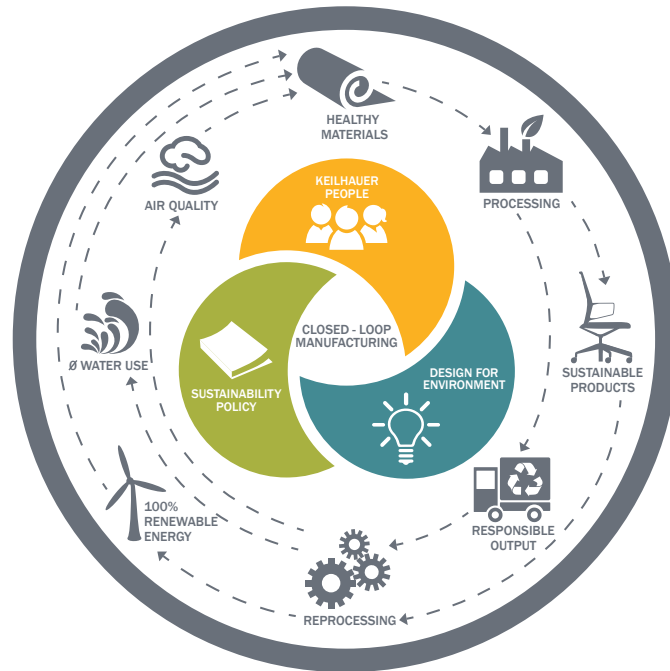
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Planet Keilhauer Overview

As part of our commitment to transparency and disclosure, Keilhauer is proud to present our Product Environmental Criteria documents. These documents will provide information on our corporate sustainability goals as well as specific environmental information about our products. For information not found in this document please visit our website or contact your local sales representative.

Keilhauer is a design activist and a pioneer in creating sustainable solutions. We believe that good business and long term success is measured by the Triple Bottom Line, meaning we harmoniously look after our people, our environment and our economic success. We introduced a comprehensive sustainability program called Planet Keilhauer so that sustainability would be prioritized throughout our company.

Planet Keilhauer is driven by its Corporate Goal of closed loop manufacturing. We are guided by our sustainability policy, occupied by our sustainability programs, and supported by our people.



We'll know we have a closed loop system when:

- We can disassemble, reuse, recycle, or biodegrade our products.
- We use 100% recycled content or rapidly renewable materials.
- We are powered by 100% renewable energy.
- We use materials with 0 impact on humans and the environment.
- We create 0 waste in our facilities.
- We use 0 water in our processes.

Keilhauer Environmental Certifications

Keilhauer is proud to have many of our products certified under the following certifications (see Life Cycle Section for product applicability):



BIFMA LEVEL[®]

Many Keilhauer products have been certified by SCS Global Services under BIFMA's multi-attribute sustainability standard: LEVEL[®] 2.



Indoor Air Quality

Many Keilhauer products have been certified by SCS Global Services for Indoor Air Quality achieving Indoor Advantage[™] Gold. This means they meet rigorous and comprehensive air quality standards.



FSC[®] Forest Stewardship Council[®]

We believe in responsible forestry and ethically sourced materials. Many Keilhauer products are made from FSC-certified wood parts.



Carbonfree[®] Product Certification

Keilhauer's Swurve chair is certified by Carbonfund.org to be carbon neutral.

Syz Tables Life Cycle

1. Design for Environment

Keilhauer's interdisciplinary Design for Environment Program (DfE) ensures that we design our products in line with our sustainability goals. This includes holistic life cycle thinking, material specification and sourcing so that we create exceptionally well designed and safe products with long, useful lives that are repairable and recyclable. Members of the DfE team include managers from Manufacturing, Engineering, Operations, Sustainability, and even our President!

2. Syz Tables Certification

Syz tables are certified under the following industry standard certification:



3. Environmental Standards

Keilhauer products may assist in achieving credits under the following industry standards and certifications:

WELL™ v2 Building Standard

Keilhauer products may be applied to the three WELL project typologies:

- New and Existing Buildings
- New and Existing Interiors
- Core and Shell

For more credit specific details, see WELL v2 Building Standard Credit Applicability on page 5.

LEED® v4.1

Keilhauer products may assist with the following LEED Projects. For more credit specific details, see LEED v4.1 Credit Applicability on pages 5 and 6.



Applicable credits can be found in the following sections:

- Materials and Resources Credits
- Indoor Environmental Quality
- Pilot Credits

Healthier Hospitals for Safer Chemicals Challenge - V2.0

Keilhauer products may comply with this standard. Please contact your local sales representative for more information.

4. Supply Chain

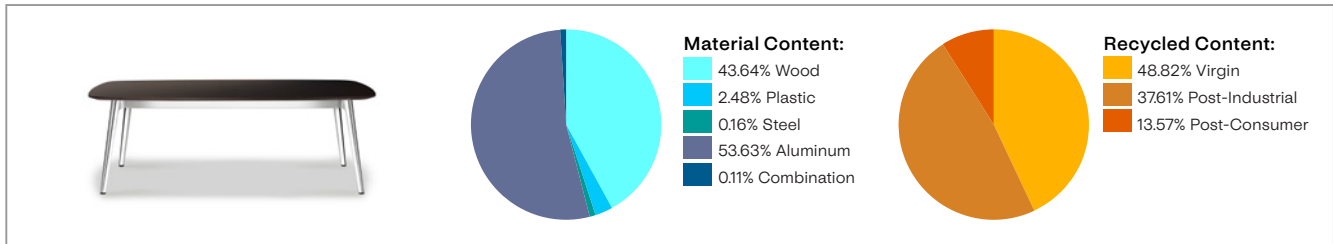
We have always believed that who you do business with is fundamental to how you do business. We work with vendors that conduct business honestly and ethically, giving priority to local vendors. We also work with vendors to include recycled materials and to source raw materials from sustainable sources.

5. Materials & Recycled Content

Our products are made from a variety of materials, some of which are made using recycled content. See below for percentages from our best seller. For other models please reference the chart at the end of the document.

Note: Recycled content is determined by weight. Products may contain both pre-consumer and post-consumer recycled content materials. Post-industrial (pre-consumer) recycled content is material diverted from the waste stream during manufacturing. Post-consumer recycled content is material generated by end users such as households, commercial, or consumers of the final product.

Best seller: Syz 10603, Rectangle 72 X 42", conference height



6. Manufacturing Plant

To target efficiency, we measure our resource use and perform regular audits. Using the data generated, we can evaluate our processes such as energy and water use and shift our capital investments to align with our sustainability goals.

7. Final Manufacturing Location

Keilhauer products are manufactured in Toronto, Ontario, Canada.



8. Blanket Wrapping

When shipping seating, Keilhauer's standard is to cover products in a recyclable plastic bag (made using recycled content), and then wrap in a reusable blanket. The blanket is taken back by the shipper at delivery. Alternatively, products can be shipped in recyclable cardboard boxes. Depending on the model, some tables are packed in wooden crates.

9. End of Product Life

For information on reparability and recyclability see 'End of Product Life Document: Tables' located on our website: www.keilhauer.com.

Environmental Standards & Credit Applicability

Keilhauer products may assist with the following features and credits:

WELL v2 Building Standard Credit Applicability

Materials

FEATURE: X05 Enhanced Material Restrictions

Keilhauer restricts the use of heavy metals in all products. Any Keilhauer components that constitute a minimum of 5% by weight meet the following thresholds for material content: Less than 100 ppm of Mercury, Cadmium and Antimony. All standard Keilhauer components are free of halogenated flame retardants, meeting CAL 117-2013 without the use of chemical flame retardants and are labeled accordingly. Urea formaldehyde content of all Keilhauer composite wood and laminate components complies with TSCA Title VI. Textiles and plastic components may contain lead and polyfluoroalkyl substances (PFAS) in amounts less than 1000 ppm. Please contact sustainability@keilhauer.com for details.

FEATURE: X06 VOC Restrictions

Syz tables (laminated options only) are certified by SCS Global Services for Indoor Air Quality at the Indoor Advantage™ Gold level and conforms to the requirements set out in the ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e.3-2019 (Credits 7.6.1, 7.6.2, 7.6.3) for the open plan and private office workstation parameters. Also conforms to the CDPH/EHLB Standard Method (CA 01350) v1.2-2017 for the open plan parameters (Modeled as Individual Furniture Components). See registration number located in the Life Cycle section on page 3 of this document. The certificate can be found on Keilhauer's website under the sustainability section.

LEED v4.1 Credit Applicability

LEED ID+C Interior Design + Construction

Materials and Resources (MR) Credits:

CREDIT: Construction and Demolition Waste Management Planning

When shipping, Keilhauer covers seating in a recyclable plastic bag (made using recycled content) which is then wrapped with a protective reusable blanket. The blanket is taken back by the shipper at delivery. Alternatively, products can be shipped in recyclable cardboard boxes. See page 4 for End of Product Life details.

CREDIT: Interiors Life Cycle Impact Reduction

Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Some products may be refurbished and reused to contribute to this point on future projects.

CREDIT: Sourcing of Raw Materials

Materials Reuse: Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Some products may be refurbished and reused to contribute to this point on future projects.

Recycled Content: The majority of Keilhauer products contain some recycled content and may assist in contributing to this credit. Reference the chart on pages 7-11 for model specific recycled content percentages.

LEED BD+C Building Design + Construction

Materials and Resources (MR) Credits:

CREDIT: Construction and Demolition Waste Management Planning

When shipping, Keilhauer covers seating in a recyclable plastic bag (made using recycled content) which is then wrapped with a protective reusable blanket. The blanket is taken back by the shipper at delivery. Alternatively, products can be shipped in recyclable cardboard boxes. See page 4 for End of Product Life details.

CREDIT: Sourcing of Raw Materials

Materials Reuse: Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Some products may be refurbished and reused to contribute to this point on future projects.

Recycled Content: The majority of Keilhauer products contain some recycled content and may assist in contributing to this credit. Reference the chart on pages 7-11 for model specific recycled content percentages.

**CREDIT: Furniture and Medical Furnishings
(Option 3. Building Product Disclosure and Optimization)**

Materials Reuse: Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Some products may be refurbished and reused to contribute to this point on future projects.

Recycled Content: The majority of Keilhauer products contain some recycled content and may assist in contributing to this credit. Reference the chart on pages 7-11 for model specific recycled content percentages.

Indoor Environment Quality (EQ) Credits:

CREDIT: Low Emitting Materials

Syz tables (laminated options only) are certified by SCS Global Services for Indoor Air Quality at the Indoor Advantage™ Gold level and conforms to the requirements set out in the ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e.3-2019 (Credits 7.6.1, 7.6.2, 7.6.3) for the open plan and private office workstation parameters. Also conforms to the CDPH/EHLB Standard Method (CA 01350) v1.2-2017 for the open plan parameters (Modeled as Individual Furniture Components). See registration number located in the Life Cycle section on page 3 of this document. The certificate can be found on Keilhauer's website under the sustainability section.

LEED O+M Operations + Maintenance

Materials and Resources (MR) Credits:

PREREQ: Facility Maintenance and Renovations Policy

Low Emissions of VOC: Syz tables (laminated options only) are certified by SCS Global Services for Indoor Air Quality at the Indoor Advantage™ Gold level and conforms to the requirements set out in the ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e.3-2019 (Credits 7.6.1, 7.6.2, 7.6.3) for the open plan and private office workstation parameters. Also conforms to the CDPH/EHLB Standard Method (CA 01350) v1.2-2017 for the open plan parameters (Modeled as Individual Furniture Components). See registration number located in the Life Cycle section on page 3 of this document. The certificate can be found on Keilhauer's website under the sustainability section.

Materials Reuse: Keilhauer products are designed for durability and offer a long useful life with a ten year warranty. Some products may be refurbished and reused to contribute to this point on future projects.

Recycled Content: The majority of Keilhauer products contain some recycled content and may assist in contributing to this credit. Reference the chart on pages 7-11 for model specific recycled content percentages.
















LEED Pilot Credit (PC)

BD+C: Building Design + Construction, ID+C: Interior Design + Construction
















PC 112: Certified Multi-Attribute Products and Materials

Many Keilhauer products are certified by SCS Global Services for BIFMA LEVEL certification. The registration number is located in the Life Cycle section of this document. The certificate can be found on Keilhauer's website under the sustainability section.
















Materials & Recycled Content

Product			Recycled Content			Material Content				
	MODEL #	DESCRIPTION	POST CONSUMER	POST INDUSTRIAL	TOTAL	WOOD	PLASTIC	STEEL	ALUMINUM	COMBINATION
	SYZ 10411	SQUARE 60", OCCASIONAL HEIGHT	5.64%	56.88%	62.52%	66.03%	3.63%	0.17%	30.06%	0.11%
	SYZ 10412	SQUARE 60", LOUNGE HEIGHT	8.20%	50.89%	59.10%	59.08%	3.25%	0.15%	37.42%	0.10%
	SYZ 10413	SQUARE 60", CONFERENCE HEIGHT	12.51%	40.83%	53.34%	47.40%	2.61%	0.12%	49.79%	0.08%
	SYZ 10421	SQUARE 72", OCCASIONAL HEIGHT, WITH 2-PIECE TOP	4.54%	60.32%	64.87%	70.06%	3.86%	0.25%	25.75%	0.08%
	SYZ 10422	SQUARE 72", LOUNGE HEIGHT, WITH 2-PIECE TOP	6.57%	55.52%	62.09%	64.47%	3.55%	0.23%	31.67%	0.08%
	SYZ 10423	SQUARE 72", CONFERENCE HEIGHT, WITH 2-PIECE TOP	10.26%	46.78%	57.04%	54.32%	2.99%	0.19%	42.43%	0.06%
	SYZ 10511	ROUND 60", OCCASIONAL HEIGHT	6.65%	55.15%	61.80%	64.00%	3.56%	0.21%	32.10%	0.14%
	SYZ 10512	ROUND 60", LOUNGE HEIGHT	10.34%	51.80%	62.13%	60.10%	3.34%	0.19%	36.23%	0.13%
	SYZ 10513	ROUND 60", CONFERENCE HEIGHT	15.10%	39.25%	54.35%	45.55%	2.53%	0.15%	51.67%	0.10%
	SYZ 10521	ROUND 72", OCCASIONAL HEIGHT, WITH 2-PIECE TOP	5.35%	59.25%	64.60%	68.79%	3.83%	0.31%	26.96%	0.10%
	SYZ 10522	ROUND 72", LOUNGE HEIGHT, WITH 2-PIECE TOP	8.20%	56.52%	64.72%	65.62%	3.66%	0.30%	30.33%	0.10%
	SYZ 10523	ROUND 72", CONFERENCE HEIGHT, WITH 2-PIECE TOP	12.45%	45.50%	57.95%	52.82%	2.94%	0.24%	43.92%	0.08%
	SYZ 10531	ROUND 84", OCCASIONAL HEIGHT, WITH 2-PIECE TOP	4.47%	62.24%	66.71%	72.29%	3.97%	0.24%	23.42%	0.08%
	SYZ 10532	ROUND 84", LOUNGE HEIGHT, WITH 2-PIECE TOP	6.75%	60.17%	66.92%	69.89%	3.84%	0.23%	25.97%	0.08%
	SYZ 10533	ROUND 84", CONFERENCE HEIGHT, WITH 2-PIECE TOP	10.45%	50.58%	61.04%	58.75%	3.23%	0.19%	37.76%	0.07%
















Materials & Recycled Content

Product			Recycled Content			Material Content				
	MODEL #	DESCRIPTION	POST CONSUMER	POST INDUSTRIAL	TOTAL	WOOD	PLASTIC	STEEL	ALUMINUM	COMBINATION
	SYZ 10601	RECTANGLE 72 X 42", OCCASIONAL HEIGHT	711%	52.70%	59.81%	61.15%	6.69%	0.23%	31.80%	0.12%
	SYZ 10602	RECTANGLE 72 X 42", LOUNGE HEIGHT	9.03%	48.02%	57.05%	55.72%	3.17%	0.21%	40.79%	0.11%
	SYZ 10603	RECTANGLE 72 X 42", CONFERENCE HEIGHT	13.57%	37.61%	51.18%	43.64%	2.48%	0.16%	53.63%	0.09%
	SYZ 10611	RECTANGLE 78 X 42", OCCASIONAL HEIGHT	5.90%	55.16%	61.06%	64.01%	3.62%	0.22%	32.03%	0.12%
	SYZ 10612	RECTANGLE 78 X 42", LOUNGE HEIGHT	8.58%	49.02%	57.60%	56.89%	3.21%	0.20%	39.60%	0.11%
	SYZ 10613	RECTANGLE 78 X 42", CONFERENCE HEIGHT	13.01%	38.88%	51.89%	45.12%	2.55%	0.16%	52.09%	0.08%
	SYZ 10621	RECTANGLE 84 X 44", OCCASIONAL HEIGHT	5.52%	56.81%	62.34%	65.95%	3.70%	0.20%	30.04%	0.11%
	SYZ 10622	RECTANGLE 84 X 44", LOUNGE HEIGHT	8.04%	50.98%	59.02%	59.18%	3.32%	0.18%	37.22%	0.10%
	SYZ 10623	RECTANGLE 84 X 44", CONFERENCE HEIGHT	12.29%	41.10%	53.39%	47.70%	2.67%	0.15%	49.40%	0.08%
	SYZ 10631	RECTANGLE 90 X 44", OCCASIONAL HEIGHT	5.28%	57.34%	62.63%	66.57%	3.72%	0.19%	29.42%	0.10%
	SYZ 10632	RECTANGLE 90 X 44", LOUNGE HEIGHT	7.69%	51.76%	59.45%	60.09%	3.36%	0.17%	36.29%	0.09%
	SYZ 10633	RECTANGLE 90 X 44", CONFERENCE HEIGHT	11.83%	42.15%	53.98%	48.94%	2.73%	0.14%	48.11%	0.08%
	SYZ 10641	RECTANGLE 96 X 44", OCCASIONAL HEIGHT	5.07%	57.76%	62.83%	67.05%	3.80%	0.21%	28.84%	0.10%
	SYZ 10642	RECTANGLE 96 X 44", LOUNGE HEIGHT	7.37%	52.43%	59.80%	60.86%	3.45%	0.19%	35.41%	0.09%
	SYZ 10643	RECTANGLE 96 X 44", CONFERENCE HEIGHT	11.40%	43.10%	54.50%	50.03%	2.83%	0.16%	46.90%	0.07%




Materials & Recycled Content

Product			Recycled Content			Material Content				
	MODEL #	DESCRIPTION	POST CONSUMER	POST INDUSTRIAL	TOTAL	WOOD	PLASTIC	STEEL	ALUMINUM	COMBINATION
	SYZ 10651	RECTANGLE 102 X 44", OCCASIONAL HEIGHT	4.52%	60.81%	65.33%	70.61%	3.94%	0.18%	25.19%	0.08%
	SYZ 10652	RECTANGLE 102 X 44", LOUNGE HEIGHT	6.53%	56.00%	62.54%	65.04%	3.63%	0.16%	31.09%	0.08%
	SYZ 10653	RECTANGLE 102 X 44", CONFERENCE HEIGHT	10.20%	47.26%	57.46%	54.88%	3.06%	0.14%	41.85%	0.06%
	SYZ 10661	RECTANGLE 108 X 44", OCCASIONAL HEIGHT	4.70%	58.56%	63.27%	68.00%	3.82%	0.19%	27.90%	0.09%
	SYZ 10662	RECTANGLE 108 X 44", LOUNGE HEIGHT	6.83%	53.64%	60.47%	62.29%	3.50%	0.18%	33.96%	0.08%
	SYZ 10663	RECTANGLE 108 X 44", CONFERENCE HEIGHT	10.64%	44.82%	55.46%	52.04%	2.92%	0.15%	44.82%	0.07%
	SYZ 10671	RECTANGLE 114 X 44", OCCASIONAL HEIGHT	4.55%	58.91%	63.46%	68.40%	3.83%	0.18%	27.50%	0.08%
	SYZ 10672	RECTANGLE 114 X 44", LOUNGE HEIGHT	6.59%	54.17%	60.77%	62.90%	3.52%	0.17%	33.33%	0.08%
	SYZ 10673	RECTANGLE 114 X 44", CONFERENCE HEIGHT	10.30%	45.58%	55.89%	52.93%	2.96%	0.14%	43.90%	0.07%
	SYZ 10681	RECTANGLE 120 X 44", OCCASIONAL HEIGHT	4.40%	59.22%	63.63%	68.77%	3.84%	0.17%	27.13%	0.08%
	SYZ 10682	RECTANGLE 120 X 44", LOUNGE HEIGHT	6.38%	54.66%	61.04%	63.47%	3.54%	0.16%	32.75%	0.07%
	SYZ 10683	RECTANGLE 120 X 44", CONFERENCE HEIGHT	9.99%	46.30%	56.29%	53.76%	3.00%	0.14%	43.03%	0.06%
	SYZ 10721	RECTANGLE 84 X 50", OCCASIONAL HEIGHT	5.14%	58.34%	63.47%	67.73%	3.77%	0.18%	28.22%	0.10%
	SYZ 10722	RECTANGLE 84 X 50", LOUNGE HEIGHT	7.46%	52.83%	60.29%	61.33%	3.47%	0.20%	34.91%	0.09%
	SYZ 10723	RECTANGLE 84 X 50", CONFERENCE HEIGHT	11.52%	43.35%	54.88%	50.33%	2.80%	0.14%	46.66%	0.07%

Materials & Recycled Content

Product			Recycled Content			Material Content				
	MODEL #	DESCRIPTION	POST CONSUMER	POST INDUSTRIAL	TOTAL	WOOD	PLASTIC	STEEL	ALUMINUM	COMBINATION
	SYZ 10731	RECTANGLE 90 X 50", OCCASIONAL HEIGHT	4.92%	58.87%	63.79%	68.35%	3.79%	0.17%	27.59%	0.09%
	SYZ 10732	RECTANGLE 90 X 50", LOUNGE HEIGHT	7.14%	53.64%	60.79%	62.29%	3.45%	0.16%	34.02%	0.09%
	SYZ 10733	RECTANGLE 90 X 50", CONFERENCE HEIGHT	11.08%	44.41%	55.49%	51.57%	2.86%	0.13%	45.37%	0.07%
	SYZ 10741	RECTANGLE 96 X 50", OCCASIONAL HEIGHT	4.73%	59.29%	64.02%	68.84%	3.87%	0.19%	27.01%	0.09%
	SYZ 10742	RECTANGLE 96 X 50", LOUNGE HEIGHT	6.85%	54.30%	61.15%	63.05%	3.54%	0.18%	33.16%	0.08%
	SYZ 10743	RECTANGLE 96 X 50", CONFERENCE HEIGHT	10.67%	45.35%	56.02%	52.66%	2.96%	0.15%	44.17%	0.07%
	SYZ 10751	RECTANGLE 102 X 50", OCCASIONAL HEIGHT	4.55%	59.72%	64.27%	69.34%	3.88%	0.18%	26.51%	0.08%
	SYZ 10752	RECTANGLE 102 X 50", LOUNGE HEIGHT	6.59%	54.93%	61.52%	63.78%	3.57%	0.17%	32.40%	0.08%
	SYZ 10753	RECTANGLE 102 X 50", CONFERENCE HEIGHT	10.30%	46.24%	56.54%	53.70%	3.00%	0.14%	43.09%	0.06%
	SYZ 10761	RECTANGLE 108 X 50", OCCASIONAL HEIGHT	4.40%	60.10%	64.50%	69.79%	3.89%	0.17%	26.06%	0.08%
	SYZ 10762	RECTANGLE 108 X 50", LOUNGE HEIGHT	6.36%	55.50%	61.86%	64.45%	3.59%	0.16%	31.72%	0.07%
	SYZ 10763	RECTANGLE 108 X 50", CONFERENCE HEIGHT	9.95%	47.06%	57.01%	54.65%	3.05%	0.14%	42.10%	0.06%
	SYZ 10771	RECTANGLE 114 X 50", OCCASIONAL HEIGHT	4.26%	60.45%	64.70%	70.20%	3.90%	0.16%	25.65%	0.08%
	SYZ 10772	RECTANGLE 114 X 50", LOUNGE HEIGHT	6.14%	56.02%	62.17%	65.06%	3.62%	0.15%	31.09%	0.07%
	SYZ 10773	RECTANGLE 114 X 50", CONFERENCE HEIGHT	9.63%	47.82%	57.46%	55.54%	3.09%	0.13%	41.18%	0.06%

Materials & Recycled Content

Product			Recycled Content			Material Content				
	MODEL #	DESCRIPTION	POST CONSUMER	POST INDUSTRIAL	TOTAL	WOOD	PLASTIC	STEEL	ALUMINUM	COMBINATION
	SYZ 10781	RECTANGLE 120 X 50", OCCASIONAL HEIGHT	4.13%	60.76%	64.89%	70.57%	3.91%	0.16%	25.28%	0.07%
	SYZ 10782	RECTANGLE 120 X 50", LOUNGE HEIGHT	5.94%	56.50%	62.45%	65.63%	3.64%	0.15%	30.52%	0.07%
	SYZ 10783	RECTANGLE 120 X 50", CONFERENCE HEIGHT	9.34%	48.53%	57.87%	56.37%	3.13%	0.13%	40.33%	0.06%

Document Disclaimer:

This document will be reviewed and updated periodically and is subject to change without notice. Keilhauer is not responsible for slight deviations in the data and information contained in this document.

Recycled content data is calculated using data from suppliers, manufacturers and industry averages. Keilhauer makes conservative assumptions to ensure disclosure of the most accurate recycled content as possible. Variability of manufacturing processes may result in higher or lower content. Textiles and associated weights are not accounted for in the analysis. Recycled content and material content data is calculated using base models only.